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RBW6505G00831-3G-3
Job Sheet 184908



ASAP
Oct-25

Part No: RBW6505G00831-3G-3

Job Qty: 5 ea

Part Name: Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/18

Job Tracking No:

Due Date: 10/31/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6505G00831-3G Rev 2 IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	10/31/18	10/31/18	0.00	0.00	Start Up Waterjet		DL 18/10/22
100	Waterjet - B4B	5 pcs	10/31/18	10/31/18	0.00	0.50	Waterjet 2 OMAX		DL 18/10/22
110	QC	5 pcs	10/31/18	10/31/18	0.00	0.00	QC2		38
120	QC	5 pcs	10/31/18	10/31/18	0.00	0.00	QC8-6		9-89
121	HandFinish	5 pcs	10/31/18	10/31/18	0.00	1.00	HandFinish7		BEB 18-10-23
125	QC	5 pcs	10/31/18	10/31/18	0.00	0.00	QC5		EL
130	Packaging	5 pcs	10/31/18	10/31/18	0.00	0.00	Packaging3-2 IVA001-LAKES		EL
210	QC21-SA	5 Ea	10/31/18	10/31/18	0.00	0.00	QC21		OCT 24 2018

Part Op 100 - 1-Cut as per Dwg (AUGUSTA FOLDER) Dwg Rev: 2 Prog Rev: 2 2-Debur if necessary ***Note
Descriptions: check material surface quality***

125 - Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.500	Hot Rolled Steel Plate 0.500" (44W)	4.5000 sf (.9 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MT-HRS-P-0.500	5	13	0

Part Specifications

Specifications could not be found.

Plex 10/18/18 7:30 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					



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Container No: S120433



Part: RBW6505G00831-3G-3

Job No: 184908

Serial No/Batch: S120433

Revision: 2

Inspector:

Exp Date:

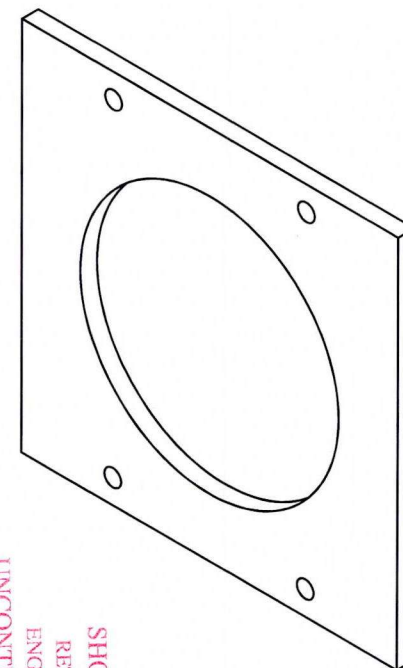
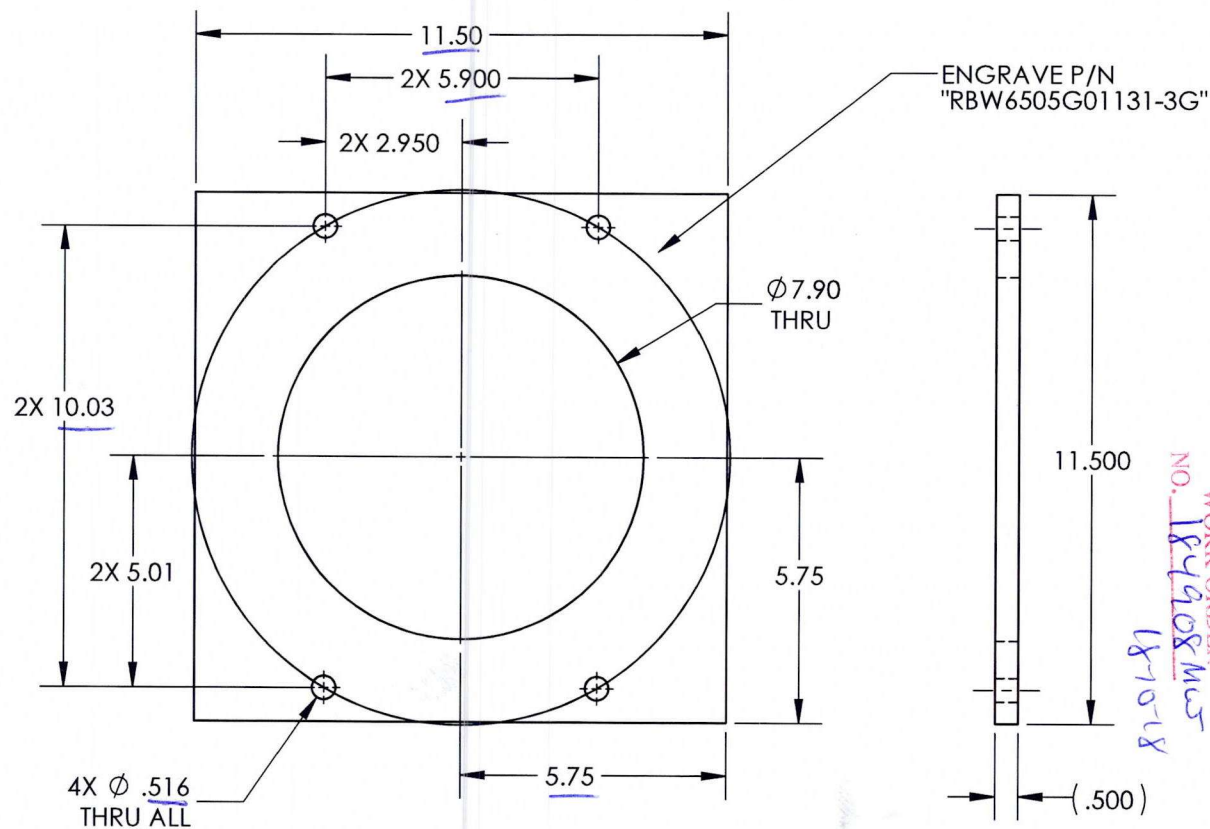
Instructions:

Date: 10/22/18

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REV		DESCRIPTION	REVISIONS		
DATE	INITIAL	APPROVED			

TEO ATTACHED



SHOP COPY
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UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 184908 M05
18-10-18

(-3)
PLATE

RED BARN MACHINE	
TITLE TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G-3	REV 2
MAT'L A36 P&O	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm$.005	HEAT TREAT
.XX $\pm$.01	FINISH
.X $\pm$.1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW 139
SCALE 1:4	DATE 1/20/2012
SHEET 4 OF 16	